

# SPL

## 1400 CG/1400 LC



### Cycle control:

Heidenhain MANUALplus 620 or Siemens 840D SolutionLine with user interface Operate with manual functions

### Specifications and performance

#### Specifications

#### Performance

	Unit	1400 CG Value	1400 LC Value		Unit	1400 CG Value	1400 LC Value
Swing in the bridge	mm	1.400-2.300	1.400-2.300	Main drive	KW	30-46	46-70
Swing over the lathe cheek guides	mm		1.000-1900	Speed range	1/min	1-1.200	1-700
Bridge opening	mm	300-900	300-1.500				
Spindle head in accordance with DIN 55027	Gr.	15-28	15-28				
Spindle bore $\varnothing$	mm	130-530	130-530				
Travel path of the positioning support	mm		400-800	<b>Dimensions</b>			
Operating travel cross slide	mm	400-1.200	400-1.200	Length	mm	4.050	5.500
Operating travel saddle	mm	300-800	300-800	Width	mm	3.880	4.050
				Height	mm	2.300	2.500

#### Please note:



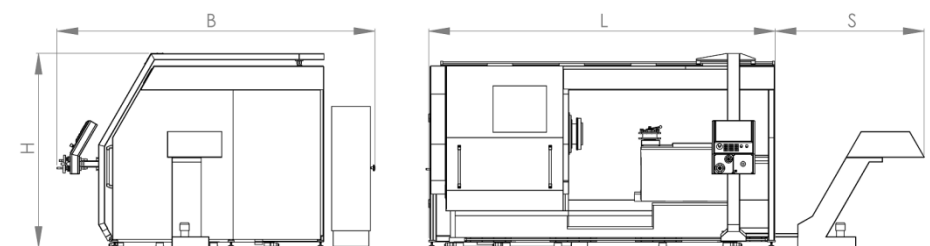
Highly modular machine concept adapted to every customer wish



Modular design thanks to intelligent modular systems in the machine bed



Adapted spindle systems and performances for customer applications



Technical changes and errors excepted